

Cnt-no	Item-no	Quantity	Unit	Name	Specification	Proc.restr.
1	242118	2		piece hex skt hd cap screw M4X20		
2	221315	19		piece torx-rec ov screw M5X12		
3	221316	14		piece hex skt hd cap screw M5X50		
4	221317	10		piece slotted set screw M6X6		
5	226125	1		piece o-ring 13X3		
6	356825	1		piece screw assy		
7	221320	8		piece hex skt hd cap screw M6X16		
8	221321	2		piece hex skt hd cap screw M6X20		
9	221322	12		piece hex skt hd cap screw M6X35		
10	221323	8		piece hex skt hd cap screw M6X40		
11	221324	2		piece hex skt set screw M10X8		
12	221325	2		piece hex skt set screw M8X30		
13	221326	3		piece hex skt set screw M8X8		
14	221327	6		piece hex skt hd cap screw M8X16		
15	221328	1		piece hex skt csk hd cap scr M8X20		
16	221329	4		piece hex skt hd cap screw M8X20		
17	221330	8		piece recess csk head screw M8X25		
18	221331	2		piece hex skt hd cap screw M8X25		
19	225826	12		piece hex skt csk hd cap scr M8X40 assy		
20	221333	4		piece hex skt hd cap screw M8X40		
21	221334	1		piece hex skt hd cap screw M8X50		
22	221335	4		piece hex skt hd cap screw M8X140		
23	221336	2		piece hex skt hd cap screw M8X170		
24	221337	1		piece hex skt hd cap screw M8X190		



HILTI Aktiengesellschaft Schaan/FL
Copyright reserved HILTI = Registered trademark

Spare part list

Item-no	Index	Name	valid as fro	Drawing	Page
356740	2	sawing head TS32-54	08.07.02	350100	1 / 7

Cnt-no	Item-no	Quantity	Unit	Name	Specification	Proc.restr.
25	356610	1		piece washer NL12		
26	221339	1		piece hex skt csk hd cap scr M10X25		
27	221340	2		piece hex skt hd cap screw M10X30		
28	221341	12		piece hex skt hd cap screw M10X50		
29	242208	1		piece o-ring 25X1,5		
30	241802	2		piece feather key A5X5X16		
31	221343	1		piece hexagon screw M12X25		
32	221344	2		piece nut BM8		
33	221345	2		piece nut M8		
34	242272	2		piece motor assy		
36	221348	13		piece dowel pin 8H6X20		
37	221349	2		piece ball 7 G20		
38	221350	6		piece ball 9 III		
39	221351	1		piece ball bearing 3206 A		
40	221352	2		piece ball bearing 15X35X11		
41	13777	4		piece ball bearing 6203-2RS/VT245	DIN 625-1 4.1989	national purchase
42	206111	1		piece ball bearing 20X47X14		
43	221355	1		piece ball bearing 25X52X15		
44	221356	1		piece ball bearing 16010		
45	221357	2		piece sealing washer 6203 AV		
46	221358	1		piece roller bearing NU205ECP		
47	221359	1		piece needle bearing K60X65X20		
48	221360	4		piece needle bearing KZK12X16X10		
49	221361	4		piece thrust ball bearing AXK1226		



HILTI Aktiengesellschaft Schaan/FL
Copyright reserved HILTI = Registered trademark

Spare part list

Item-no	Index	Name	valid as fro	Drawing	Page
356740	2	sawing head TS32-54	08.07.02	350100	2 / 7

Cnt-no	Item-no	Quantity	Unit	Name	Specification	Proc.restr.
50	221362	1		piece needle bearing HK2512		
51	356735	1		piece needle bearing BK2516		
52	356808	1		piece ring 20X25X14		
53	221365	1		piece ring 40X45X16		
54	221366	76		piece needle roller A3X15,8		
55	221367	36		piece needle roller A3X23,8		
56	221369	3		piece thrust ring PAW32X54X1,5		
57	221368	2		piece washer ANWG354505		
58	221370	1		piece thrust ring PAW22X38X1,5		
59	221371	1		piece ring 40X45X16		
60	221372	1		piece circlip WR60		
61	221373	5		piece seal 8,7X13X1		
62	221374	4		piece seal G26X34X4		
63	241526	4		piece ball		
64	221376	1		piece o-ring 7,1X1,6		
65	221377	1		piece o-ring 49,6X2,4		
66	221378	2		piece o-ring 8X1		
67	221379	13		piece o-ring 9X1,5		
68	356623	1		piece hex skt set screw M5X5		
69	221381	4		piece o-ring 13,1X1,6		
70	221382	4		piece o-ring 14X2		
71	221383	4		piece o-ring 16X2		
72	74157	2		piece o-ring 24X2	single part drawing 74157 C	national purchase
74	221386	4		piece o-ring 28X3		



HILTI Aktiengesellschaft Schaan/FL
Copyright reserved HILTI = Registered trademark

Spare part list

Item-no	Index	Name	valid as fro	Drawing	Page
356740	2	sawing head TS32-54	08.07.02	350100	3 / 7

Cnt-no	Item-no	Quantity	Unit	Name	Specification	Proc.restr.
75	207519	2	piece	o-ring 29X2,5		
76	221388	2	piece	o-ring 39,1X1,6		
77	221389	2	piece	o-ring 40X2.5		
78	221231	2	piece	o-ring 55X1.6		
79	221390	1	piece	o-ring 60X3		
80	221232	2	piece	o-ring 72X3		
81	221233	1	piece	o-ring 84X3		
82	221391	2	piece	o-ring 159X3		
84	241992	2	piece	o-ring 42X1		
85	221394	1	piece	sealing ring ID65		
86	221234	1	piece	sealing ring OD/AD/YD90		
87	221395	1	piece	sealing ring ID25		
88	221235	1	piece	sealing ring ID40		
89	221236	1	piece	sealing ring ID50		
90	221396	2	piece	sealing ring ID60		
91	221397	1	piece	sealing ring ID137		
92	221398	1	piece	circlip 20X1,2	DIN 471 9.1981 A2K	national purchase
94	221400	2	piece	nut M17X1		
95	221401	2	piece	nut		
96	221402	2	piece	feather key 4X4X12		
97	221403	2	piece	screw plug		
98	221404	1	piece	connector 1/4"		
99	221405	1	piece	nipple 90G 1/4"		
101	221406	2	piece	compression spring 1,25X6,3X17		



HILTI Aktiengesellschaft Schaan/FL
Copyright reserved HILTI = Registered trademark

Spare part list

Item-no	Index	Name	valid as fro	Drawing	Page
356740	2	sawing head TS32-54	08.07.02	350100	4 / 7

Cnt-no	Item-no	Quantity	Unit	Name	Specification	Proc.restr.
106	221410	4		piece	dowel pin 5M6X14	
107	241525	6		piece	washer 5,6X8,6X1	
109	221413	2		piece	washer 8,4	
110	221414	2		piece	washer A10	
111	221415	1		piece	rubber	
113	226436	2		piece	hex skt hd cap screw M10X20	
153	221882	1		piece	connector 3/4"	
154	221885	1		piece	coupler STECKER 3/4"	
201	221422	1		piece	lid	
202	221423	2		piece	toothed gear	
203	221424	2		piece	shaft	
204	221425	1		piece	toothed gear	
205	356640	1		piece	pinion	
208	242247	1		piece	pressure piece KPL.	
209	356730	1		piece	spindle TS32 assy	
210	225829	1		piece	toothed gear assy.set	
212	221436	1		piece	toothed gear	
213	221437	1		piece	toothed gear	
214	221438	1		piece	toothed gear	
215	242274	1		piece	axle assy	
216	221440	1		piece	toothed gear	
217	221441	1		piece	toothed gear	
218	275829	1		piece	flange assy	
219	275830	1		piece	holder assy	



HILTI Aktiengesellschaft Schaan/FL
Copyright reserved HILTI = Registered trademark

Spare part list

Item-no	Index	Name	valid as fro	Drawing	Page
356740	2	sawing head TS32-54	08.07.02	350100	5 / 7

Cnt-no	Item-no	Quantity	Unit	Name	Specification	Proc.restr.
220	242096	1		piece bearing sleeve		
222	242053	1		piece flange INNEN		
223	242054	1		piece flange AUSSEN		
230	276980	1		piece housing		
231	225831	1		piece swivel arm assy		
232	358539	1		piece motor housing assy		
233	242242	1		piece lid assy		
234	221452	1		piece lid		
235	242276	2		piece housing assy		
236	242277	1		piece guide plate assy		
244	356771	1		piece plate assy		
245	221458	1		piece grip SCHRAEG		
246	221459	2		piece grip		
248	221461	2		piece bushing		
249	356733	1		piece plate TS32 assy		
250	221463	1		piece pipe		
251	221464	1		piece pipe		
252	221465	2		piece screw		
253	242284	2		piece screw assy		
254	221467	4		piece pipe		
255	221468	2		piece pipe		
260	242298	1		piece seal assy		
261	221470	1		piece seal		
262	356823	1		piece sear assy		



HILTI Aktiengesellschaft Schaan/FL
Copyright reserved HILTI = Registered trademark

Spare part list

Item-no	Index	Name	valid as fro	Drawing	Page
356740	2	sawing head TS32-54	08.07.02	350100	6 / 7

Cnt-no	Item-no	Quantity	Unit	Name	Specification	Proc.restr.
263	221472	1		piece bushing		
301	221476	2		piece runner		
302	221477	2		piece eccentric		
303	221478	2		piece receptacle assy		
304	221479	2		piece lockbutton		
305	221480	2		piece washer		
307	221481	1		piece segment		
308	221482	2		piece runner		
310	221484	1		piece pushbutton		
312	226344	1		piece grip GERADE		
313	221419	2		piece connector 1/4"M		
314	221418	2		piece connector FIRG 1/4"		
315	356821	1		piece nameplate DS-TS32-54		
316	241533	4		piece t-head bolt U 2,49/2		
319	221392	1		piece plug 7X10		
320	226432	1		piece water cock		
321	221624	8		piece washer 6X10X1		
322	275831	2		piece o-ring 81,5X1,5		
804	226404	1		piece grease MOLUBE ALLOY 860		
815	276698	1		piece grease RETINAX-HD2		
816	276699	1		piece grease ALVANIA-GL00		
901	3994	1		piece loctite 243 50CCM		
905	226402	1		piece loctite 518 50CCM		
907	226401	1		piece loctite 638 50CCM		



HILTI Aktiengesellschaft Schaan/FL
Copyright reserved HILTI = Registered trademark

Spare part list

Item-no	Index	Name	valid as fro	Drawing	Page
356740	2	sawing head TS32-54	08.07.02	350100	7 / 7